



Spicer® 5-3203X “Staked in Place” Universal Joint Replacement Installation Instructions for Direct Replacement for Ford OEM Part 4L3Z-4635-AB

Fitment:

2004-2007 Ford F-150 4.2L, 4.6L, 5.4L with Visteon staked shaft

2006-2007 Lincoln Mark LT with Visteon staked shaft

2005-2006 Lincoln Navigator 5.4L with Visteon staked shaft

What's included in the Spicer Universal Joint Kit:

- QTY 1: Spicer Cross and Bearing Kit
- QTY 4: .056 Gray Snap Ring
- QTY 4: .059 Black Snap Ring
- QTY 4: .031 Disc Spacer
- QTY 1: Stake Cutter Tool
- QTY 1: Half Moon Punch Tool

Installation Instructions:

- 1) Using a ½ inch drive ratchet wrench and the stake cutter tool, cut out the stake tabs in the yoke ears by applying slight downward hand pressure and rotating the cutter both directions to remove the stake notches.
- 2) Using an arbor press or C-Clamp, press down on the end of the bearing cap of the cross and bearing kit until it bottoms. **See warning below.**
- 3) With the press or C-clamp backed off, slide the journal cross back to allow space to install the half moon punch tool between the journal shoulder and bearing cap. Using an arbor press or C-clamp, push down on the end of the bearing cap until it pushes through the yoke ear and drops free. **See warning below.**
- 4) Repeat steps 2 and 3 for the remaining three bearing caps.
- 5) Install the new cross and bearing kit into the yoke placing one .031 thick disc spacer at the end of each bearing cap. Install the black .059 thick snap rings locking the universal joint in place. Ensure the snap rings are fully seated. If a tight condition is experienced, remove all the black .059 thick snap rings and replace with the gray .056 thick snap rings. Never mix the gray .056 and the black .059 snap rings.

Warning: Ensure the yoke is supported in a that will prevent damage to the yoke and do not use excessive force.



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