



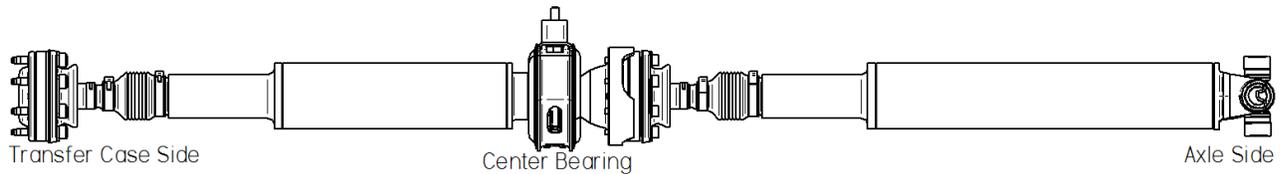
### Spicer® Jeep Gladiator Rear Driveshaft Kit (JT)

**Fitment:** 2020-Current Jeep Gladiator (JT) with Ultimate Dana 60 or Ultimate Dana 80 rear axle.

**Kit Part Numbers:**

| Driveshaft Kit Part Number: | For Rear Axle:                    | Fuel Type:    | For Lifts:        | Transmission: | Model: |
|-----------------------------|-----------------------------------|---------------|-------------------|---------------|--------|
| 10132305                    | OE M220 Dana 44 Advantek          | Gas or Diesel | 0 to 6.5" of lift | All           | All    |
| 10132306                    | Ultimate Dana 60 or Semi Float 60 |               |                   |               |        |
| 10132307                    | Ultimate Dana 80                  |               |                   |               |        |

- Tools needed to install:**
- T50 Torx
  - 16 mm Socket
  - 13 mm Socket
  - 5/16" Socket
  - Torque Wrench
  - Blue Loctite



**Components included in the Spicer Aftermarket JT Rear Driveshaft kit:**

| Item Picture | QTY | Item Name   |
|--------------|-----|---|
|              | 1   | JT System Balanced Driveshaft Assembly            |
|              | 4   | Transfer Case CVJ Hardware Kit                    |
|              | 1   | Bearing Strap Kit 1350/1410 (UD60/UD80 Axle ONLY) |

| Item Picture | QTY | Item Name                                |
|--------------|-----|--|
|              | 1   | Aluminum Center Bearing Drop Bracket     |
|              | 2   | Flanged Drop Bracket Bolt M10 X 1.5 - 45 |

## Installation Instructions

- 1) Use wheel chocks, jack stands or a lift to secure the vehicle from rolling. Remove the stock driveshaft by removing the 16 total CVJ bolts at transfer case and axle using a T50 Torx. Remove the two center bearing bolts using a 16 mm socket.
- 2) If the JT has a lift kit of 2" or higher, the supplied center bearing drop bracket will be used, go to step 3. If the JT is stock height skip to step 4 and re-use the OE center bearing bolts with no drop bracket.
- 3) Refer to supplement instructions supplied with the center bearing drop bracket kit. SPICER® towards rear axle, refer to figure 1 below.

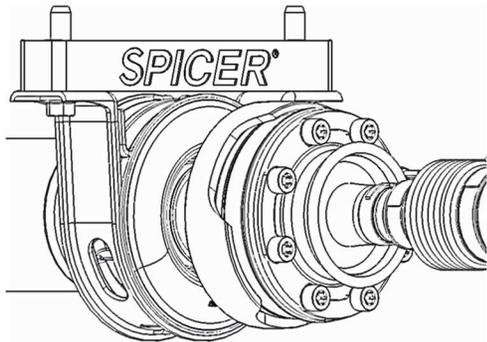


Figure 1

- 4) On the transfer case CVJ, use the new supplied hardware kit. Note: *It will look like your original hardware.* Torque all eight bolts to 37 Nm (27 ft-lbs) using the torque sequence shown in figure 2. The first bolt you torque will be torqued a second time after bolt number two is torqued.

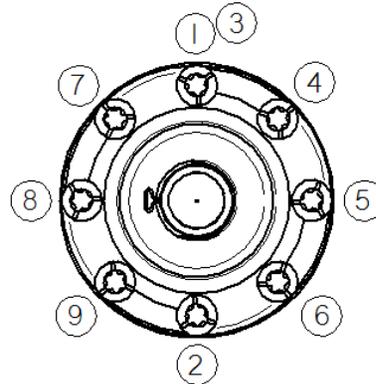


Figure 2

- 5) For Ultimate Dana 60 (1350 Series U-joint) and Ultimate Dana 80 (1410 Series U-joint) Axles. Make sure the bearing cups of the u-joint are seated in the half round end yoke. Install the bearing strap kit with a torque of 43 Nm (32 ft-lbs) on all four bolts. Refer to figure 3 below.

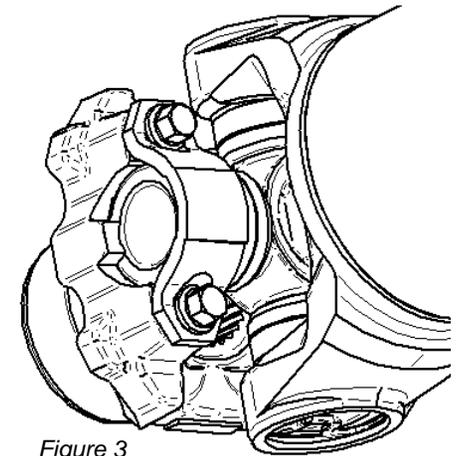


Figure 3

### Tips:

It is helpful to have two sets of hands when installing this driveshaft.

Try to avoid letting the center CVJ support the entire weight of the driveshaft when installing.

It is ideal to minimize the axle u-joint angle to 0 to 1 degrees when looking at it from the side of the truck. Adjustable control arms will help achieve this.

10136152 REV. A 1-20-20

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