

SPICER[®]

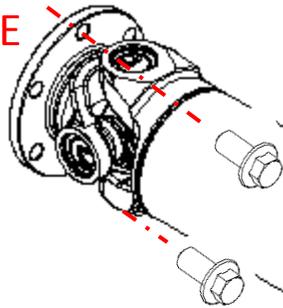
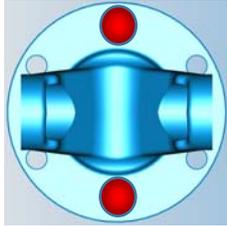


Driveshaft
Installation Instructions

Driveshaft Installation Instructions

Dana Aftermarket Group is pleased to provide the following installation instructions for Spicer aluminum driveshaft for selected Mustang vehicles. These installation instructions are also available as downloadable PDF files at www.spicerparts.com/literature. If you have additional questions or concerns, please contact your local Spicer sales representative.

REAR OF
VEHICLE



- 1) Disassemble and remove the old driveshaft using the following sockets: 10mm (6 axle CV flange bolts), 12-pt 12mm (4 transmission flange bolts), 13mm (2 center support bolts). Save the 4 transmission flange bolts as they will be re-used in Step 6.
- 2) Pre-insert the 2 provided flanged bolts in the holes of the round flange as shown.
- 3) Slide the new driveshaft into position (round flange toward the rear of vehicle).
- 4) Apply a small amount of blue Loctite on the threads of the 2 pre-inserted flanged bolts and then align and hand tighten the bolts into the threaded holes of the axle CV flange.
- 5) Apply a small amount of blue Loctite on the threads of the 4 provided socket head bolts. Hand tighten the bolts into the axle flange and then evenly work all 6 bolts in using a "star pattern" until they are tightened. Finish by torquing the bolts to 41 ft-lbs.
- 6) Connect the square flange to the transmission flange with the 4 original bolts using an "X pattern" and then torque to 76 ft-lbs.

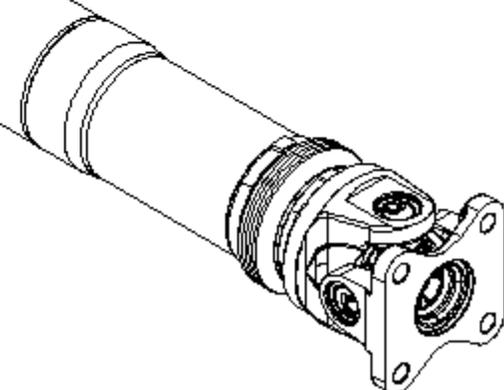
Tools/Materials Required:

- 1) Driveshaft Assembly
- 2) M10 flanged bolt (qty:2)
- 3) M10 socket-head bolt (qty:4)
- 4) 10mm socket
- 5) 12mm socket (12-pt)
- 6) 13mm socket
- 7) Threadlocker (Loctite 243 (blue))
- 8) Torque wrench (0-100 ft-lbs)

| | Series | Maximum Horse Power | Ultimate Torque |
|---|--------|---------------------|-----------------|
| Mustang Performance Driveshaft - Aluminum (3.5" Diameter) | 1350 | 940 | 4231 ft. lb |
| Mustang Performance Driveshaft - Aluminum (4" Diameter) | 1350 | 1090 | TBD |

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FRONT OF
VEHICLE



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